

# Installation Instructions

## WELD-ON PANHARD ROD

*Please read these instructions completely **BEFORE** starting your installation!*

Your HEIDTS Hot Rod Shop Weld-On Panhard Rod contains the following items:

- 1) Panhard Bar with Adjuster
- 1) Axle Mounting Bracket
- 1) Frame Mounting Bracket
- 2) 1/2-20 x 2-1/2" Hex Head Bolts
- 2) 1/2-20 Nylock Nuts

Begin your installation by positioning the axle housing in your chassis as shown. Make certain that the housing, not the pinion, is centered and the pinion angle is correct. Assemble the non-adjustable end of the Panhard Bar into the Axle Mounting Bracket using one 1/2-20 x 2-1/2" Hex Head Bolt and Nylock Nut, and install the Frame Mounting Bracket onto the adjustable end of the bar using the other bolt and nut. Position and clamp the Axle Mounting Bracket onto the housing as shown. Position the Frame Mounting Bracket on the frame approximately level, with the rear axle at it's normal ride position. Tack weld in place. If your frame is not boxed in the rear, you may need to install a small boxing plate to attach the frame bracket to. Tack weld the frame bracket in place and check for 4-bar and floor pan clearance. Finish weld both brackets in place.

