

# Installation Instructions

## 1955-1957 CHEVY COMPLETE DISC BRAKE KIT

*Please read these instructions completely **BEFORE** starting your installation!*

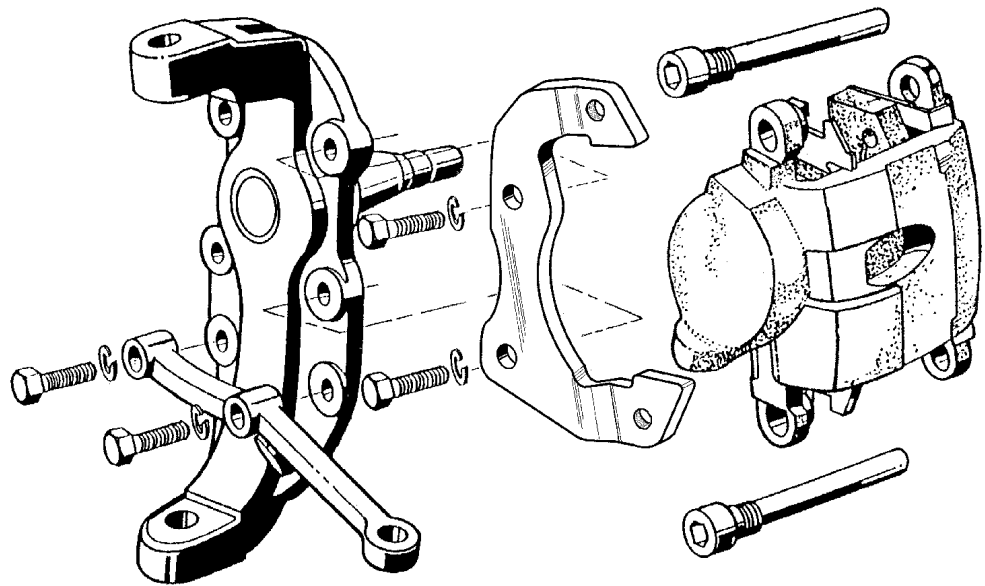
Your *HEIDTS* Hot Rod Shop Complete Disc Brake Kit contains the following items:

- |                              |   |
|------------------------------|---|
| 2) Calipers, Left & Right    | 2) Banjo Fittings, Bolts & Seal Washers |
| 2) Disc Brake Rotors         | 1) Bearing and Seal Kit                 |
| 2) Brake Hoses               | 2) Spindle Nuts, Washers, Cotter Pins   |
| 2) Brake Line Frame Adapters | & Dust Caps                             |

This kit includes '69-'72 Chevelle or '78-'81 Camaro or GM equivalent calipers and '79-'81 Chevelle or S-10 Rotors

Begin by installing the *HEIDTS* 2" Dropped Spindles per their instructions. Proceed by greasing and installing the inner bearings and seals into the rotors and installing them onto the spindles, followed by the outer bearings, washers and nuts. Tighten the spindle nuts and then back them off until the cotter pins can be installed, using the supplied cotter pins. Install the calipers using the caliper mounting bolts, with the bleeders pointing up. Install the hoses onto the calipers using the banjo bolts and seal washers supplied. Attach the adapters to the frame tabs and then the hoses to the adapters. Install the steel frame lines into the adapters and tighten all the fittings. With the car down on the ground, steer the wheels lock to lock and make sure the brake lines do not rub anything. If they do, loosen one end, give the line a slight twist and then tighten it back up.

A 1" or 1-1/16" bore master cylinder with power booster is recommended. If manual brakes are retained, a 7/8" bore master cylinder will work best. A proportioning valve will also be required. An adjustable one will let you tune your brakes to your particular wheel and tire sizes.



**HEIDTS**  
HOT ROD & MUSCLE CAR PARTS