

# Installation Instructions

## 1955-1957 CHEVY COMPLETE DISC BRAKE KIT

*Please read these instructions completely **BEFORE** starting your installation!*

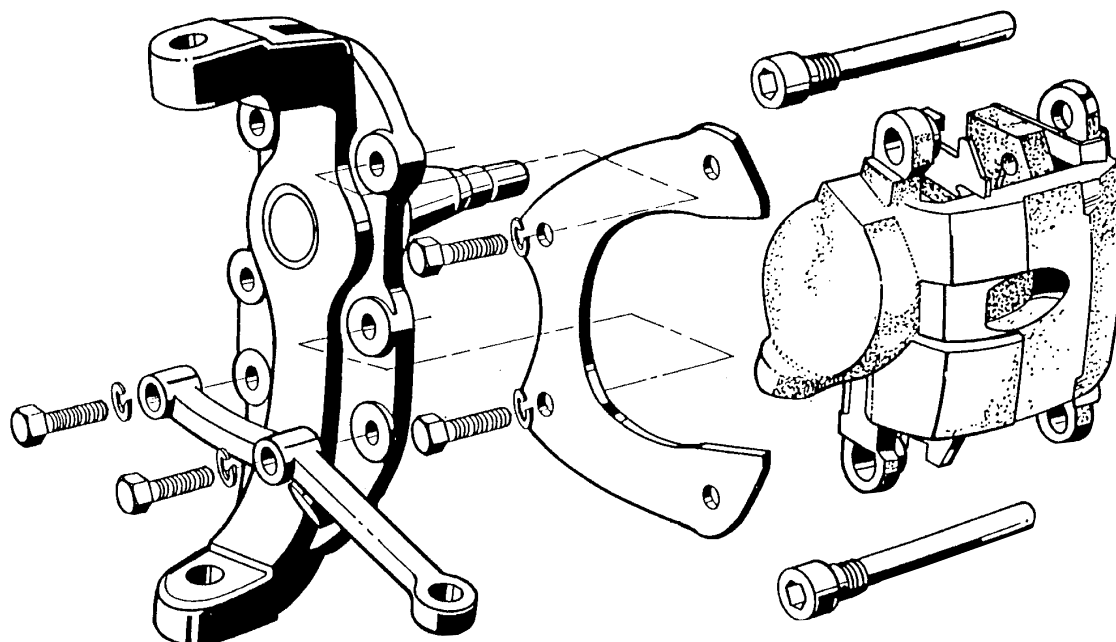
Your *HEIDTS* Hot Rod Shop Disc Brake Kit contains the following items:

- 2) Calipers, Left & Right
- 2) Disc Brake Rotors
- 2) Braided Brake Lines
- 2) Brake Line Frame Adapters
- 2) Banjo Fittings, Bolts & Seal Washers
- 1) Bearing and Seal Kit
- 2) Spindle Nuts, Washers, Cotter Pins & Dust Caps

This kit uses `78-`87 Monte Carlo or `82-`92 S-10 Calipers, `79-81 Monte Carlo or `82-`92 S-10 Rotors and `79-`81 Camaro Brake Hoses

Begin by installing the *HEIDTS* Hot Rod Shop 2" Spindles per their instructions. Proceed by greasing and installing the inner bearings and seals and installing them into the rotors. Then place the rotors onto the spindles, followed by the outer bearings, washers and nuts. Tighten the spindle nuts and then back them off until the supplied cotter pins can be installed. Install the calipers using the caliper mounting bolts, with the bleeders pointing up. Install the banjo fittings and hoses onto the calipers using the 10mm banjo bolts and seal washers supplied. Attach the frame adapters to the frame tabs and then the hoses to the adapters. Install the steel frame lines into the adapters and tighten all the fittings. With the car down on the ground, steer the wheels lock to lock and make sure the brake lines do not rub anything. If they do, loosen one end, give the line a slight twist and then tighten back up. Finish up by bleeding the brakes.

A 1" or 1-1/8" bore master cylinder with power booster is recommended. If manual brakes are retained, a 7/8" bore master cylinder will work best. A proportioning valve will also be required, to balance the front and rear brakes.



**HEIDTS**  
HOT ROD & MUSCLE CAR PARTS