

# Installation Instructions

## BOLT-ON PANHARD ROD

*Please read these instructions completely **BEFORE** starting your installation!*

Your HEIDTS Hot Rod Shop Bolt-On Panhard Rod contains the following items:

- 1) Panhard Bar with Adjuster
- 2) Pinion Mounting Brackets
- 1) Frame Mounting Bracket
- 2) 3/8-24 x 1-1/4" Grade 8 Bolts
- 2) 1/2-20 x 2-1/2" Hex Head Bolts
- 2) 1/2-20 Nylock Nuts

Begin your installation by bolting the Pinion Mounting Brackets to the pinion housing as shown, using the two 3/8-24 x 1 1/4" Grade 8 bolts included. This kit is intended to be a bolt-on kit on the Ford 8" or 9" rear axles only . If you have a Chevy rear axle, you must use a weld-on kit. Assemble the non-adjustable end of the Panhard Bar into the Pinion Brackets using one 1/2-20 x 2-1/2" Hex Head Bolt and Nylock Nut, and install the Frame Mounting Bracket onto the adjustable end of the bar using the other bolt and nut. Position the Frame Bracket on the frame approximately 1 1/2" up at the frame end, with the rear axle at it's normal ride position. If your frame is not boxed in the rear, you may need to install a small boxing plate to attach the frame bracket to. Tack weld the frame bracket in place and check for 4-bar and floor pan clearance. Finish weld the bracket in place.

