Installation Instructions
VEGA STEERING HOOK-UP KIT

Please read these instructions completely BEFORE starting your installation!

Your Vega Steering Hook-up Kit contains the following items:

1) Vega splined U-Joint
1) Steering Column Adapter or U-Joint
1) Shaft
1) Roll Pin Kit

Start by temporarily installing the U-joint onto the Vega steering box shaft and snugging down the set screw into the shaft groove. Next, slip the column adapter onto the steering column shaft. Determine the length of shaft required, allowing for the shaft to enter the U-joint 1” and the column adapter a minimum of 1”. Cut the shaft and temporarily assemble it into the car. After you are sure that the length of shaft is correct, mark the shaft for reassembly and remove all the pieces. Now the U-joint and adapter can be pinned to the shaft. Slip the U-joint onto the shaft as marked, and drill a 7/32” (.218) dia. hole through both pieces at the same time, using one of the spot drilled marks to start the drill. It is also helpful to first drill the hole using a drill one size smaller, then redrill using the correct size drill. Press in one of the correct length pins. Now drill the second hole the same way, using the other spot drilled mark and then press in the second pin. Attach the column adapter to the shaft the same way, using your mark to locate the adapter on the shaft. Now it is time to connect the adapter to the column shaft. This can be done in the car. The steering wheel should be centered before this connection is pinned. To do this, just center the steering box by turning the shaft until the pitman arm points straight ahead and then turn the steering wheel until it is straight. Go ahead and make this final connection. (Note: Some column adapters other than the GM 1” adapter may be splined. These adapters attach to the column with set screws, rather than pins. They are, however, still pinned to the shaft in the normal way.) We also recommend that when the U-joint is finally attached to the steering box shaft, you use some type of Loctite on the set screws to insure that they stay tight.