

# Braided Hose Assembly

1. Begin your hose assembly by laying out your hose routing. Cut the first hose to the required length. We recommend the use of an abrasive cutoff wheel, but it can be done successfully with a 32 teeth per inch hacksaw blade. In either case, the hose must be tightly wrapped with electrical or masking tape and the cut made through the tape. Do not cut the hose with a chisel, snips, pliers, or a shear, as these may crush the Teflon liner. (Figure 1)

2. Deburr the Teflon and trim any loose ends of braid with sharp snips or diagonal cutting pliers.

3. Install the socket on the hose with the threaded end of the socket toward the cut end of the hose. This will be a lot easier and you will end up with fewer holes in your fingers if you hold the socket in a vise. Push the socket well beyond the end. (Figure 2)

4. Place the hex portion of the nipple in the vise. Insert the end of the hose onto the nipple and bottom the hose against the shoulder of the nipple with a rotary motion of the hose. This will size the I.D. of the Teflon tube. (Figure 3)

5. Separate the braid from the O.D. of the Teflon tube using a small screwdriver or a scribe. Be careful not to scratch or nick the Teflon.

6. Install the sleeve between the braid and the Teflon tube. Make sure that none of the braid is trapped between the Teflon and the sleeve. Bottom the tube against the shoulder of the sleeve and make sure that the sleeve is inserted square. (Figure 4)

7. With the nipple held in the vise, push the hose and the sleeve onto the nipple until the sleeve bottoms. Remove the hose and make sure the Teflon tube is still bottomed against the shoulder of the sleeve and the sleeve is still square. (Figure 5)

8. Push the hose and sleeve back onto the nipple and bottom against the shoulder. Start the socket onto the nipple threads and hand tighten.

9. Place the socket in the vise and complete the assembly by tightening the nipple onto the socket with a wrench until the gap between the face of the socket and the shoulder of the nipple is  $1/32$ ". Blow the assembly clean, then install on the car. (Figure 6)

Figure 1

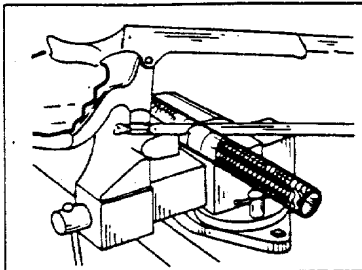


Figure 2

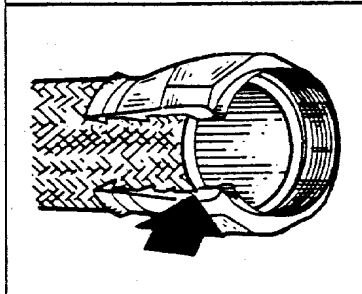


Figure 3

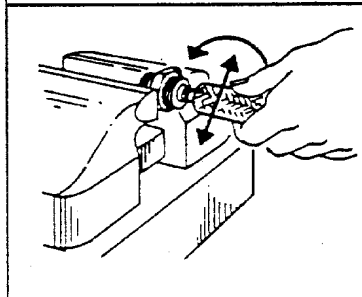


Figure 4

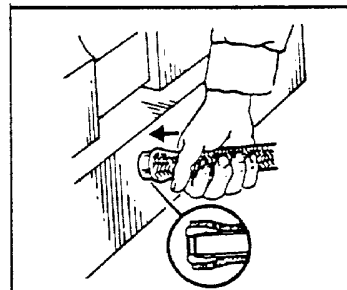


Figure 5

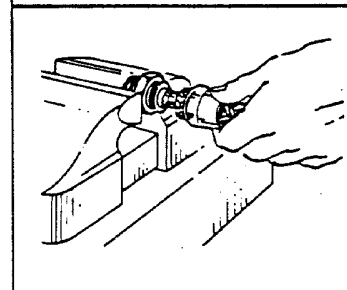


Figure 6

